

VARIABLE DISPLACEMENT AXIAL PISTON PUMP

FAMILY CODE

108-050/051

VDPP 60



Installed position	preferably horizontal (other positions on request!)
Hydraulic fluid	hydraulic oil to DIN 51524 table 2 and 3; ISO VG 10 to 68 acc. to DIN 51519. Viscosity range: min. approx. 10; max. approx. 1000 mm ² /sec. Optimal operation range: approx. 10...35 mm ² /sec. Also suitable are biologically degradable pressure fluids type HEES (synth. Ester) at operation temperatures up to approx. +70°C.
Temperature	Ambient: approx. -40...+60°C. Fluid: -25...+80°C, pay attention to the viscosity range! Start temperature down to -40°C is allowable (Pay attention to the viscosity range during start!), as long as the operation temperature during subsequent running is at least 20K (Kelvin) higher.
Filtration	Recommended contamination level ≤ 18/13 conforming DIN ISO 4406.
Initial operation	All pipes should be flushed with the same fluid intended for the later service prior to initial operation. The housing of the pump should be primed via the upper case drain port. The case drain line must be routed in such a way the running empty is prevented. The pressure limiting valve should be set to 50 bar or lower for initial operation and the first few minutes of regular service. Attention: do not screw-out the set screw of the sequence/pressure limiting valve beyond the red index marking!

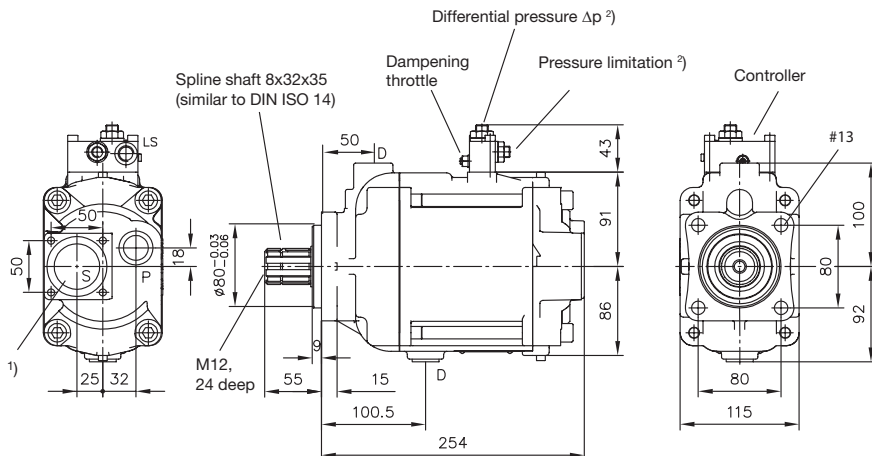
Angle of the swash plate	21,5°
Required inlet pressure abs. for open circuit	0,85 bar
Max. permissible drive torque	430 Nm
Max. rev. rating when self priming and max. angle of the swash plate at 1 bar abs. inlet pressure.	2500 rpm
Min. rev. rating for permanent running	500 rpm
Required torque at 100 bar	100 Nm
Drive power for 250 bar and 2000 rpm	53 kW
Weight torque	30 Nm
Inertia moment	0,005 kg m ²
Sound level at 250 bar, 1500 rpm and max. swash plate angle (Measured in a sound measuring room DIN ISO 4412, distance 1m)	75 dB(A)
Pressure range differential pressure	p 15...30bar (setting 25 bar)
Pressure limitation	50 ... 400 bar
Nomenclature axial piston pump according to the swash plate principle	
Direction of rotation clock wise or counter clock wise	
Changing the rotation direction turn the endplate and change the port plate.	

Pump type	Rotation		Nominal pressure bar	Maximum pressure bar	Displacement cm ³ /rev	Weight kg
	Right	Left				
VDPP 60 ISO	108-050-00609	108-050-00618	350	400	60	22
VDPP 60 SAE	108-051-00608	108-051-00617				

SUCTION FITTINGS				
	STRAIGHT			WITH THREAD
	45°	90°	THREAD	THREAD
∅ 50	108-950-35045	108-950-35090	108-950-35000	
∅ 64	108-950-36445	108-950-36490	108-950-36400	
G 1" 1/2				108-950-41129
G 1" 1/4				108-950-41147

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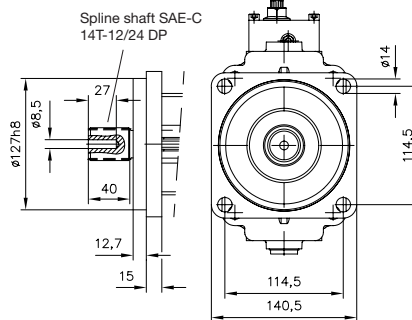
VDPP 60 ISO



Porta DIN ISO 228/1
P = pressure outlet G1
S = suction port G 1 1/2 or flange
D = case drain G 1/2

Attention: Do not screw-out the set screw of the sequence/pressure limiting valve beyond the red index marking!

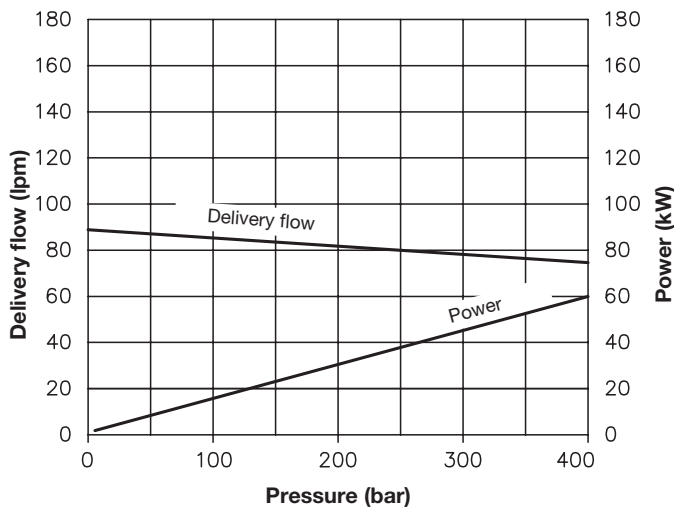
VDPP 60 SAE



Coding UNF porta conforming SAE J 514
P = 1 5/16-12 UN-2B
S = 1 7/8-12 UN-2B
D = 7/8-14 UNF-2B
LS = G 1/4 (DIN ISO 228/1)

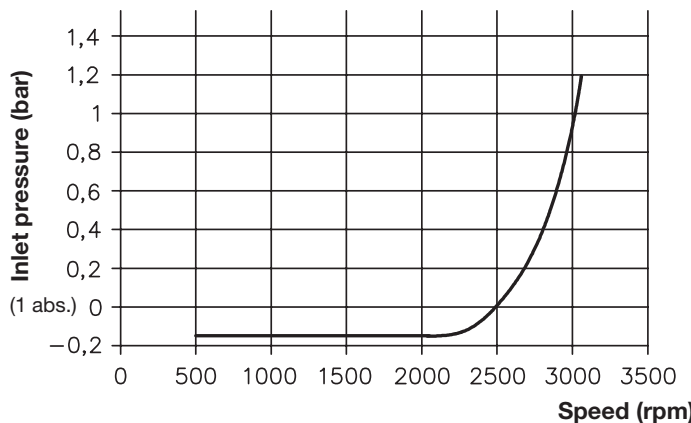
DELIVERY FLOW AND PERFORMANCE

The curves illustrate delivery flow/pressure (without) controller. Drive power at max. swash plate angle and drive power at zero stroke at 1500 rpm.



INLET PRESSURE

The curve was taken at viscosity 75 mm²/sec and max. swash plate angle.



	RIGHT	LEFT
SEALS	108-950-50600	
DISTRIBUTOR PLATE	108-950-10608	108-950-20606
REGULATOR LSN	108-950-00100	
PRESSURE REGULATOR	108-950-00208	